



# CERTIFICATE



This is to certify that

## Gleason Cutting Tools Corporation

1351 Windsor Road  
Loves Park, IL 61111  
United States of America

has implemented and maintains an **Environmental Management System**.

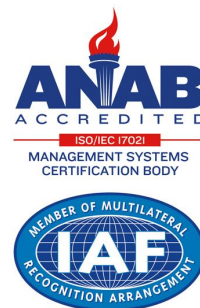
### Scope:

The Environmental activities and Supporting processes associated with the Sales, Design, and Manufacture of Cylindrical and Bevel-Gear Cutting Tools, Work Holding and Contracted Services (Including PVD Coating and Stripping, Heat Treatment, Super-Abrasive Plated Products, Cutting Tool Re-Sharpener Services).

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 14001 : 2015

Certificate registration no.	10014535 UM15
Date of original certification	2016-03-07
Date of revision	2020-09-30
Date of certification	2020-10-04
Valid until	2023-10-03



**DQS Inc.**

Brad McGuire  
Managing Director



Accredited Body: DQS Inc., 1500 McConnor Parkway, Suite 400, Schaumburg, IL 60173 USA