



America

CERTIFICATE

The Certification Body of
TÜV SÜD AMERICA INC.

hereby certifies that

Gleason Cutting Tools Corporation
1351 Windsor Road
Loves Park, IL 61111-4294 USA

has implemented an Environmental Management System
in accordance with:

ISO 14001:2004

The scope of this Environmental Management System includes:

**Design and manufacture of hobs, shaving cutters,
milling cutters and super abrasive plated wheels.
Manufacture of work holding, shave cutters,
bevel gear cutting tools. Coating, heat treat
and sharpening services.**

Certificate Expiry Date: December 7, 2012

Certificate Registration No: 951 07 4411

Effective Date: December 8, 2009



Gary W. Minks
VP, Regulatory Affairs

